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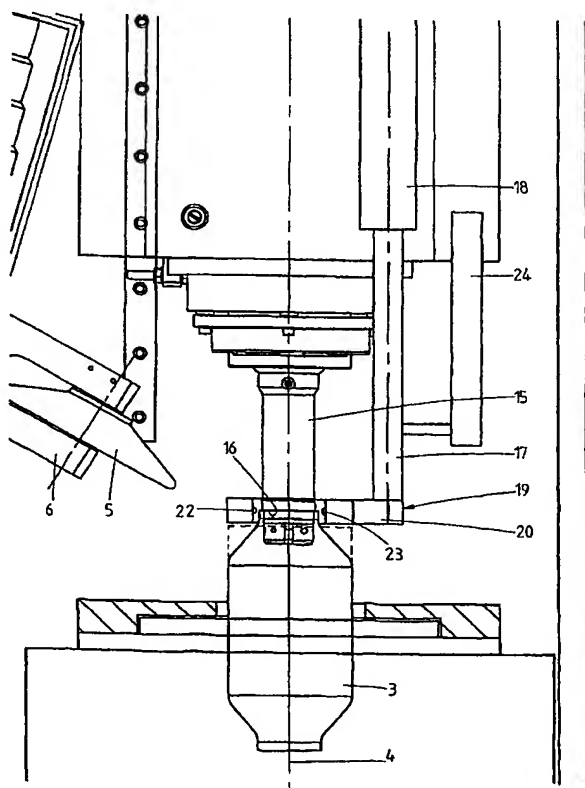
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*[Continued on next page]*

- (54) Title:** METHOD AND FORMING MACHINE FOR DEFORMING A WORKPIECE



**(57) Abstract:** The invention relates to a method and a forming machine for deforming a workpiece, such as a metal cylinder or plate (3), by means of a tool, in particular one or more forming rollers (5), wherein the workpiece and/or the tool are rotated about an axis (4) relative to each other, the tool move; through one or more deforming curves and at least part of the workpiece is deformed. During the deforming process, values of one or more coordinates of the position of the extreme: edge of the workpiece are measured, and one or more parameters of the deforming process is/are changed on the basis of the measured values.



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